

STAND-ALONE CONVEYOR (SAC)

Stand-alone rollers form a robust conveyor to transport trusses from the assembly tables, through the finishing press, to the stacking area.

Physical Data

Components:	1 roller assembly consists of roller and legs. Every other roller has a motor attached.
Dimensions:	4-1/2" OD x 14' long (see Options)
Motor:	1/2 hp (see Options)

Performance Data

Rotation speed:	100 ft per minute
Min. truss dimensions:	The space between conveyor rollers is min. length
Max. truss dimensions:	Length is unlimited; width of finishing press throat determines max. truss height
HMI:	Pushbutton station

Features

- Designed to automatically operate when integrated with the *MiTek*[®] Finish Roller and all *MiTek*[®] Stackers, but can also integrate with most other finishing presses and stackers
- Conveyor rollers typically located 5' on-center, can be placed closer together for small press on any part of the conveyor line
- Can operate in all weather conditions

Electrical Data

Electrical specs:	208/230/480/575 VAC, 60 Hz, 3-phase	415 VAC 60 Hz, 3-phase
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Safety Data

- Pushbutton E-stop
- Interlocks to integrate with conveyor and finishing press
- Bilingual or ISO safety labels
- Safety compliance: UL (panels), OSHA

Options

- Optional lengths: 3', 4', 6', 16'
- Conveyor in parking area to stack trusses shorter than 10'